



Quality Frame Tents for Rental and Commercial Industries

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40x50 STANDARD HIP END - FRAME TENT



40x50 Standard Frame Tent			
Qty	FITTINGS		Part #
4	Corner		C1001
2	6 Way Crown		C1006
8	Side Tee Joint		C1003
6	6 Way Side Tee		C1002
4	6 Way Hip Joint		C1009
2	Cable 40 Ft. Silver		CB40X
134	Canopy Pins		P102
Qty	Size	Poles	Color
6	21'-10"	Rafter	Red
16	14'-4"	Hip Rafter	Red
8	10'-6"	Rafter	Green
19	9'-4"	Spreader	White
18	7'-8"	Legs	Black

INSTRUCTION:

1. Lay out four (4) corner fittings, eight (8) side tee fittings, six (6) special tee fittings, and eighteen (18) (white 9'4") spreader pipe. Form frame perimeter, assemble and insert 16p nails. Put two (2) 6-way crown fittings in the center of the frame and four (4) intermediate fittings in frame quadrants per schematic.

2. Assemble the first quadrant as follows: Insert one (1) corner hip rafter (white 14'4") over the corner fitting and nail. Then insert the opposite end over the intermediate fitting and nail. Insert one (1) (green 10'6") rafter over the tee fitting and nail. Then insert the opposite end over the intermediate fitting and nail. Repeat to assemble the adjacent 10'6" rafter. Insert one (1) (white 14'4") hip rafter over special tee fitting and nail. Repeat to assemble the adjacent 14'4" rafter. Insert one (1) (white 14'4") after over 6-way crown fitting and nail. Then insert the opposite end over the intermediate fitting and nail.
3. Adjacent to the previous assembly, insert one (1) (red 21 '101/2") after over 8-way crown fitting and nail. Then insert the opposite end over a special tee fitting and nail.
4. Next to the above rafter, assemble the other quadrants as in step 2.
5. Insert two (2) (red 21'101/2") rafters over an 8-way crown fitting and nail. Then insert opposite ends over special tee fittings and nails. This will complete one end.
6. Insert the remaining (white 9'4") spreader pipe over the 6-way crown with the previously assembled rafters and nail. Next, insert the remaining 6 crowns into the above spreader and nail.
7. Repeat steps 5 and 2 to assemble the other end quadrants of the frame. Note: Assemble in reverse order which will cause the final insertions to be a ground-level and easier to handle.
8. Place the canopy over the frame and pull tight. Secure canopy to frame with buckle straps. Tighten corner buckles first.

9. Raise one side of the canopy high enough to insert the leg pipes (black 7'8") into the corner fittings and insert the nail.
10. Repeat step 9 for the opposite side of the canopy.
11. Insert all remaining legs into tee fittings and insert nails.
12. The canopy and frame can now be tied down.

Caution, tie down only at corner or tee fittings. Do not tie to the spreader pipe as they may bend.

NOTE: 2-inch Alum. Poles ARE RECOMMENDED

