



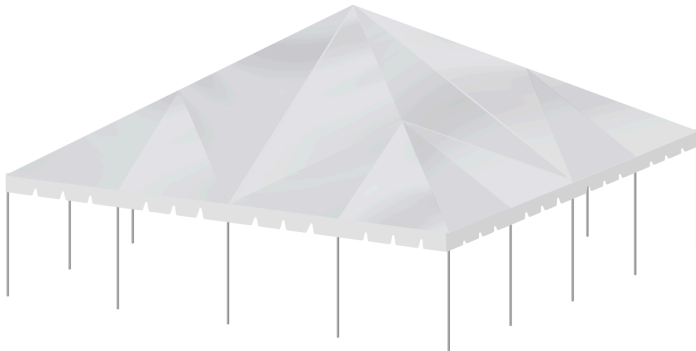
Quality Frame Tents for Rental and Commercial Industries

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Georgia Location: 889 Industrial Blvd Ringgold, GA 30736

Texas Location: 5911 Hamblen Dr, Humble, TX 77396, United States



40x40 Standard Frame Tent			
Qty	FITTINGS		Part #
4	Corner		C1001
1	8 Way Crown		C1007
8	Side Tee Joint		C1003
4	6 Way Side Tee		C1002
4	6 Way Hip Joint		C1009
120	Canopy Pins		P102
Qty	Size	Poles	Color
4	21'-10"	Spreader	Red
16	14'-4"	Hip Rafter	Red
8	10'-6"	Rafter	Green
16	9'-4"	Spreader	White
16	7'-8"	Legs	Black

40x40 STANDARD HIP END - FRAME TENT

INSTRUCTIONS

1. Lay out four (4) corner fittings, eight (8) side tee fittings, and four (4) special tee fittings, and 16 (white 9'4") spreader pipe. Form frame perimeter, assemble and insert 16p nails. Put one (1) 8-way crown fitting in the center of the frame and four (4) intermediate fittings in frame quadrants per schematic.

2. Assemble the first quadrant: Insert one (1) corner hip rafter (white 14'4"0 over corner fitting and nail. Then insert the opposite end over the intermediate fitting and nail. Insert one (1) (green 10'6") rafter over the tee fitting and nail. Then insert the opposite end over the intermediate fitting and nail. Repeat to assemble the adjacent 10'6" rafter. Insert one (1) (white 14'4")hip rafter over special tee fitting and nail. Then insert the opposite end over the intermediate fitting and nail. Repeat to assemble the adjacent 14'4" rafter. Insert one (1) (white 14'4"0 rafter over 8-way crown fitting and nail. Then insert the opposite end over the intermediate fitting and nail.
3. Adjacent to the previous assembly, insert one (1) (red 21 '101/2") after over 8-way crown fitting and nail. Then insert the opposite end over the special tee fitting and nail.
4. Next to the above rafter, assemble the other quadrant as in step 2 to complete one end of the frame.
5. Repeat step 2 to assemble the other end quadrants of the frame. Note: Assemble in reverse order which will cause the final insertions to be at ground level and easier to handle.
6. Place the canopy over the frame and pull tight. Secure canopy to frame with buckle straps. Tighten corner buckles first.
7. Raise one side of the canopy high enough to insert the leg pipes (black 7'8") into the corner fittings and insert the nail.
8. Repeat step 7 for the opposite side of the canopy.
9. Insert all remaining legs into tee fittings and insert nails.
10. The canopy and frame can now be tied down.

Caution, tie down only at corner or tee fittings. Do not tie to the spreader pipe as they may bend.