



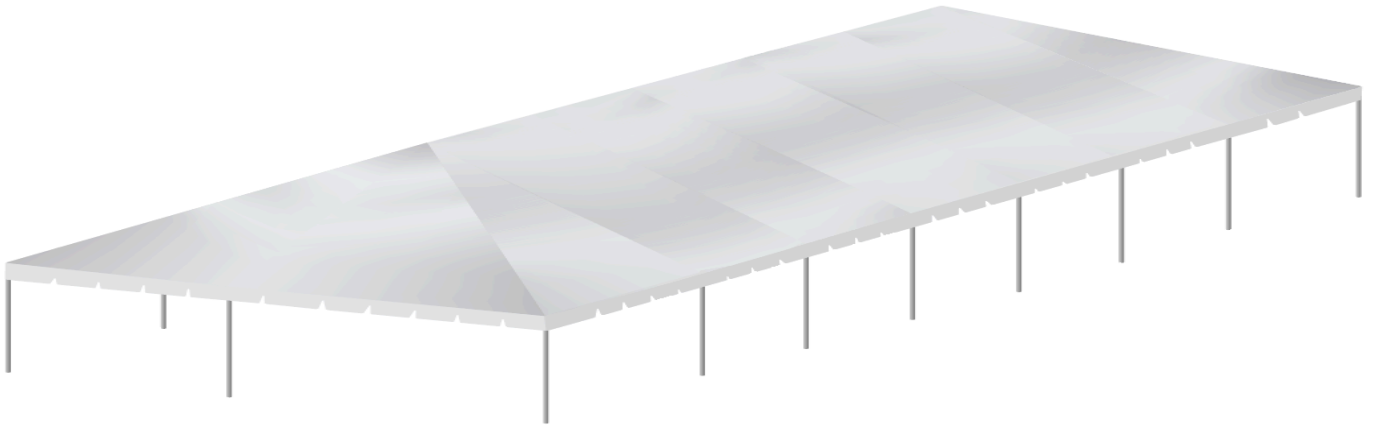
Quality Frame Tents for Rental and Commercial Industries

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30x80 STANDARD HIP END - FRAME TENT

INSTRUCTION:

1. Lay out four (4) corner fittings, fourteen (14) side tee fittings, (4) four-way top joints, (2) six-way top joints, (15) spreader (white 9'-4"), (8) spreader (red 14'-4"), (12) rafter (green 16'-1").
2. Working on the ground, assemble the frame from the six-way top joint to each side tee by connecting them with a 16' -1" green rafter. Insert the cable set into the available hole on the side tees and the six-way top joint.
3. Repeat step 2, this time we connect the four-way top joint to the side tees.

Do this for all available four-way top joints.

4. Repeat step 2 for another six-way top joint.

5. Insert all 9'-4" white spreaders to the side tees, four-way top joints, and six-way top joints. Now the spreader is in the vertical position.

6. Start from the assembled frame with a six-way top joint, and rotate 90 degrees to make it upright. Do the same for the second frame that has a four-way top joint, connect all three 9'-4" to the corresponding fittings. By now we have 2 frames joined together (30'X10'), and continue working on the third, fourth, and fifth frames.

We get 5 frames joined together right now (30'X40')

Connect the frame from the step to the 9'-4" spreader from the fifth frame to make a complete 6: frame joint together (30'X50').

7. Connect the 21'-10" red hip rafters to the six-way top joint first then connect to the corners. Connect the 16'-1" green rafter to the six-way top joint only.

Note: From steps 2 to 7 always completely pin the frame, if the pin connection loose, try to press with your palm to make it tight.

8. Insert the 14'-4" red spreader to the joint side tee and corner, and do the same on the other side. Connect the two 14'-4" red spreaders to the side tee then connect to both corners. Pull the side tee outside and insert the 16'-1" to the side tee.

Add the poles to the fittings

9. Repeat step 8 for another end section.

We get a complete 30'X80' frame without the leg.

10. Place the Mid cover first then attach both Ends cover. Secure cover to the frame, with buckle side straps. Tighten corner buckles: first.

10. Raise one side of the canopy high enough to insert the leg poles (black 7'-8") into the corner fittings pin them, and do the same on the tees.

11. Repeat step 10 for the opposite side.

12. The canopy and frame can now be tied down.

Caution: Always tie down only at corner or tee fittings. Do not tie to the spreader pole as they may bend.

Note: Please let us know if you need a 10 ft. or 15 ft span.