



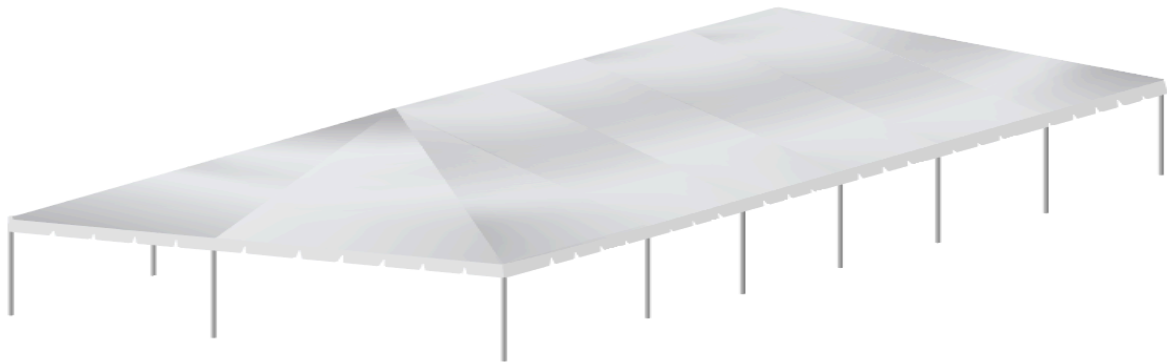
Quality Frame Tents for Rental and Commercial Industries

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30x70 STANDARD HIP END - FRAME TENT

INSTRUCTION:

Tie-down only at the corner or tee fittings. Do not tie it to spreader tubes as they will bend.

1. Layout for (4) corner fittings, ten (10) side tee fittings, twelve (12) (red 14'4") spreader pipes, and two (2) (White 9' 4") spreader pipes. Form the perimeter of the canopy frame,

assemble, and insert pipe. Put two (2) 6-way crown fittings in the center of the frame with two (2) (red 14'4") spreader pipe and one (1) 9'4" spreader pipe (Each end with top tee) between the 6-way crowns.

2. Insert one (1) hip rafter (red 21'10 ½") over corner fitting and nail. Then insert the opposite end of the hip rafter over the 6-way crown fitting.

3. Insert the adjacent hip rafter (red 21 '10 ½) over a 6-way crown fitting and insert pins. Insert opposite end of the hip rafter over the corner fittings and nail.

4. Now insert three (3) rafters (green 16'1") over the 6-way crown fitting and nail. Next, insert the opposite end of the rafter over the tee fittings and insert pins.

5. Insert a spreader pipe (red 14'4") over the 6-way crown with the assembled rafter pipes and insert pins. Next, insert the top tee fitting into the other end of the spreader pipe and pin. Insert 9'4" to the other end of the top tee and pin.

6. Insert two (2) (green 16'1") rafters over the top tee fitting and nail. Then, the opposite ends of the rafter over the tee fittings are assembled.

7. Insert remaining spreader (red 14'4") over top tee fitting and nail... Then insert 6-way crowns fitting into the spreader and nail.

8. Assemble rafter pipes to half 6-way crown, corners, and tee fittings as in steps 2, 3, and 4 to complete the frame end.

9. Frame support cable, which prevents the spreading of the frame, may be attached at this time. Loop one end of the cable around the leg post of the center tee fitting and run across the width of the frame to the other center tee fitting and loop.

10. Place the canopy over the frame and pull tight. Secure canopy to frame with buckle straps. Tighten corner buckles first.

11. Raise one side of the canopy high enough to insert the leg pipes (black 7'8") over the corner fittings and insert pins.

12. Repeat step 11 for the opposite side of the canopy.

13. Insert all remaining legs over tee fittings and insert pins.

14. The canopy and frame can now be tied down.

Caution, Tie down only at corner or tee fittings. Do not tie to the spreader pipes as they may bend.

Note: Please let us know if you need a 10 ft. or 15 ft. span.