



Quality Frame Tents for Rental and Commercial Industries

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30x40 Standard Frame Tent			
Qty	FITTINGS		Part #
4	Corner		C1001
6	Side Tee Joint		C1003
2	6 Way Crown		C1006
2	Cable 30 Ft. Black		CB30X
62	Canopy Pins		P102
Qty	Size	Poles	Color
8	14'-4"	Spreader	Red
3	9'-4"	Spreader	White
4	21'-10"	Hip Rafter	Red
6	16'-1"	Rafter	Green
10	7'-8"	Legs	Black

**30x40 STANDARD HIP END -
FRAME TENT**

INSTRUCTION:

Lay out four (4) corner fittings, six (6) side tee fittings, two (2) 6-way top joints, eight (8) white spreader poles (14'4"), two (2) white spreader poles (9'4"), one (1) white spreader pole (9'4") in the center, and four (4) red hip rafters (21'10") diagonally. Work on half of

the frame first. Start by inserting the 6-way top joint into the hip rafters and then connect the hip rafters to the corner fittings. Pin all the poles to the fittings.

1. Connect the two corners with 9'4" white poles to three (3) side tee joints. Bring three (3) green rafter poles (16'1"). Start by inserting these 3 rafters into the 6-way top joint, pin them, and connect them to the side tee joints. Pin them.
2. Repeat the same process on the other half of the frame.
3. Connect the two half frames with three (3) white 9'4" poles.
4. Install the two (2) tilted cables that connect the 6-way top joint to the side tees on its sides.
5. Place the vinyl cover on top of the frame, match the corners, and pull it tight. Secure it to the frame with buckle side straps, tightening the corner buckles first.
6. Raise the 40' side (preferably with a canopy jack) high enough to insert the leg pipes (black 7'8") over the corner fittings and pin them.
7. Repeat step 7 for the opposite side of the frame.
8. Insert all remaining legs over the tee fittings and insert the pins.
9. The vinyl cover and frame can now be tied down.

Caution: Tie down only at the corner or side tee fittings. Ensure the tie-downs cannot move from side to side. Do not tie down to the spreader pipes, as they may bend.